



MAT'L :  
 .063 THICK  
 1100 ALUMINUM



YSD 2061

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REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC./VENDOR	
DRAWN				BASIC CODE		CONTRACT NO.		DRAWN		DATE		DART		DART AERO ACCESSORIES INC. CANADA	
APPROVED				D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK		LENGTH DASH NO. W=SPOTWELD		DESIGN		1992					
DESCRIPTION OF CHANGE		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES		STRESS		CHECKED		TITLE		CODE		REV.	
		GENERAL		LIMITS		8J=MS20470AD 8B=MS20428AD		CLIENT		ASPIRATOR BODY		DWG NO. YSD 2061		SCALE 1:1	
		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 / 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER INCH - 5 - 7742 5. HOLES PER AND 10387		1. TOLERANCES — .XX ± .030 XXX ± .010 2. ANGLES 1 ° 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005											
REPORT ALL DISCREPANCIES — DO NOT SCALE															